



A	15	9573K81_BLUE CHROME-SILICON STEEL DIE SPRING_STEP	1
B	14	LRIVERS_CLUTCH_THRUST_WASHER	1
B	13	LRIVERS_CLUTCH_PLATE_V4	1
B	12	92311A575_18-8 STAINLESS STEEL CUP-POINT SET SCREW	2
C	11	LRIVERS_CENTER_SHAFT_V3	1
C	10	LRIVERS_UPPER_BODY_REDUCED_TOP_THICKNESS_V2	1
C	9	LRIVERS_LOWER_BODY_NO_PLATE	1
D	8	9452K117_1_5-8_O-RING	2
D	7	9528K13_HARD WEAR-RESISTANT 52100 ALLOY STEEL BALLS	6
D	6	98381A504_DOWEL PIN	6
E	5	91580A240_INTERNAL RETAINING RING	1
E	4	91223A226_316 STAINLESS STEEL ULTRA-LOW-PROFILE SOCKET HEAD SCREW	2
F	3	LRIVERS_OUTPUT_PLATE	1
F	2	LRIVERS_TENSION_NUT	1
F	1	LRIVERS_HEAVY_SPRING_WASHER	1
F	PC NO	PART NAME	QTY

<b>SIEMENS</b>		THIS DRAWING HAS BEEN PRODUCED USING AN EXAMPLE TEMPLATE PROVIDED BY SIEMENS PLM SOFTWARE		
FIRST ISSUED	4/16/2023	TITLE		
DRAWN BY	Irivers	TAPPING HEAD ASSEMBLY		
CHECKED BY				
APPROVED BY		SIZE	DRG NO.	SHEET REV
		B	Irivers_Tapping_Head_ASSY	A
		SCALE 1:1	SHEET 1 OF 1	

ALL DIMENSIONS IN INCHES